

001913



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5522-041
Job Sheet 173813



Part No: D5522-041

Job Qty: 5 ea

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D5522 REV.C IPP rev:A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	3/10/18	3/10/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	5 pcs	3/12/18	3/12/18	0.00	5.93	Small Fab-4		
150	QC	5 pcs	3/12/18	3/12/18	0.00	0.00	QC5		
160	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-2		
170	QC21-SA	5 Ea	3/12/18	3/12/18	0.00	0.00	QC21		

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** Assemble D5522-041 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATHEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: M137935 VERIFY TORQUE BY: *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: M138072 VERIFY TORQUE BY: 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	2 5 Ea (1 ea)	90-Start up Operation	F1137429
CBL-1240	Cable	5 ft (1 ea)	90-Start up Operation	S037713
CBL-460	Loop Sleeve	4 20 Ea (4 ea)	90-Start up Operation	S047302
D5522-1	Oil Drain Valve Mount	2 5 Ea (1 ea)	90-Start up Operation	S041299
D5527-1	Oil Drain Valve	4 40 Ea (2 ea)	90-Start up Operation	F163249 2x S05082 2x
D5530-1	37° Flared Tube Fitting	2 5 Ea (1 ea)	90-Start up Operation	S051107
D5532-041	Valve Cap Assembly	4 10 Ea (2 ea)	90-Start up Operation	S051108
M83248/1-012	Packing	4 10 Ea (2 ea)	90-Start up Operation	S051102
AS3208-06	Packing	2 5 Ea (1 ea)	90-Start up Operation	S051097
D5370-1	Fitting	2 5 Ea (1 ea)	90-Start up Operation	S054252

1637 5050722

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-4JL	5	17	0
	AS3208-06	5	104	0
	CBL-1240	5	501	0
	CBL-460	20	497	0
	D5370-1	5	16	0
	D5522-1	5	10	0
	D5527-1	10	12	0
	D5530-1	5	12	0
	D5532-041	10	12	0
	M83248/1-012	10	96	0
Part Specifications				
Specifications could not be found.				

Plex 3/7/18 12:46 PM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S054741

Part: D5522-041

Job No: 173813

Serial No/Batch: S054741

Revision: C

Inspector:

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Date: 03/26/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001637	FM137429	AN814-4JL	Plug		ST325	2
001637	S051104	AN814-4JL	Plug	s019414	ST325	3
001637	S051097	AS3208-06	Packing	s001689	ST556	5
001637	S041299	D5522-1	Oil Drain Valve Mount	S029723	ST166	5
001637	F163249	D5527-1	Oil Drain Valve		ST167	2
001637	F163656	D5530-1	37° Flared Tube Fitting		ST167	3
001637	S051117	D5530-1	37° Flared Tube Fitting	S006654	ST167	2
001637	S051108	D5532-041	Valve Cap Assembly	S051108	ST	4
001637	S051102	M83248/1-012	Packing	S001688	ST567	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/14/18 8:33 AM dart.quirion.sonia